### (19) World Intellectual Property **Organization**

International Bureau





(43) International Publication Date 13 November 2003 (13.11.2003)

**PCT** 

### (10) International Publication Number WO 2003/094268 A3

H01M 8/12, (51) International Patent Classification7: 4/90, 4/88

(21) International Application Number:

PCT/US2003/013557

(22) International Filing Date: 1 May 2003 (01.05.2003)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:

60/377,527 3 May 2002 (03.05.2002)

(71) Applicant (for all designated States except US): BAT-TELLE MEMORIAL INSTITUTE [US/US]; P.O. Box 999, Richland, WA 99352 (US).

(72) Inventors; and

- (75) Inventors/Applicants (for US only): MARINA, Olga, A. [US/US]; 2000 Stevens Drive, Apt. 232, Richland, WA 99352 (US). STEVENSON, Jeffry, W. [US/US]; 636 Birch, Richland, WA 99352 (US).
- (74) Agents: GREGORY, B., Coy et al.; Woodard, Emhardt, Moriarty, Mcnett & Henry LLP, Bank One Center/Tower, Suite 3700, 111 Monument Circle, Indianapolis, IN 46204 (US).

(81) Designated States (national): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NI, NO, NZ, OM, PII, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

(84) Designated States (regional): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

#### **Published:**

- with international search report
- before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments
- (88) Date of publication of the international search report: 3 June 2004

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.



(54) Title: CERIUM-MODIFIED DOPED STRONTIUM TITANATE COMPOSITION FOR SOLID OXIDE FUEL CELL AN-ODES AND ELECTRODES FOR OTHER ELECTROCHEMICAL DEVICES

(57) Abstract: The present invention provides novel compositions that find advantageous use in making electrodes for electrochemical cells and electrochemical devices such as solid oxide fuel cells, electrolyzers, sensors, pumps and the like, the compositions comprising cerium-modified doped strontium titanate. The invention also provides novel methods for making and using anode material compositions and solid oxide fuel cells and solid oxide fuel cell assemblies having anodes comprising the compositions.

Internal polication No

A. CLASSIFICATION OF SUBJECT MATTER IPC 7 H01M8/12 H01M H01M4/90 H01M4/88 According to International Patent Classification (IPC) or to both national classification and IPC B. FIELDS SEARCHED Minimum documentation searched (classification system followed by classification symbols) IPC 7 HO1M Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Electronic data base consulted during the international search (name of data base and, where practical, search terms used) EPO-Internal, WPI Data, PAJ, CHEM ABS Data C. DOCUMENTS CONSIDERED TO BE RELEVANT Relevant to claim No. Citation of document, with indication, where appropriate, of the relevant passages X ZHANG ET AL: "Doped Strontium titanate 1 - 104current liquid and preparation method" STN CAPLUS, XX, XX, vol. 128, no. 20, 1997, XP002146552 abstract & CN 1 139 813 A (PHYSICS INST., CHINESE 1 - 104χ ACADEMY OF SCIENCES, PEOP.REP.CHINA) 8 January 1997 (1997-01-08) abstract 1 - 104US 5 021 304 A (RUKA ROSWELL J ET AL) χ 4 June 1991 (1991-06-04) \* see col. 4, 1. 44 - 59, claims 1-7 \*the whole document -/--Further documents are listed in the continuation of box C. Patent family members are listed in annex. Special categories of cited documents: 'T' later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the 'A' document defining the general state of the art which is not considered to be of particular relevance invention "E" earlier document but published on or after the international "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) involve an inventive step when the document is taken alone document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such docu-"O" document referring to an oral disclosure, use, exhibition or ments, such combination being obvious to a person skilled other means "P" document published prior to the international filling date but later than the priority date claimed "&" document member of the same patent family Date of mailing of the international search report Date of the actual completion of the international search 07/04/2004 26 March 2004 Authorized officer Name and mailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Stellmach, J Fax: (+31-70) 340-3016

Internat plication No
PCT/US U3/13557

		PCT/us u3/13557				
C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT  Category Citation of document, with indication, where appropriate, of the relevant passages    Belevant to claim No.						
ategory •	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.				
(	SUNSTROM IV J E ET AL: "SYNTHESIS, STRUCTURE, AND PROPERTIES OF LA1-XSRXTIO3 (0 < X < 1)" CHEMISTRY OF MATERIALS, AMERICAN CHEMICAL SOCIETY, WASHINGTON, US, vol. 4, no. 2, 1 April 1992 (1992-04-01), pages 346-353, XP000265523 ISSN: 0897-4756 * see p.348, table III, p.350, Fig.3 * the whole document	1-104				
′	WO 00 64814 A (HUI SHIQUIANG ;UNIV MCMASTER (CA); PETRIC ANTHONY (CA)) 2 November 2000 (2000-11-02) * see p.7, l. 14 - 28, p.9, l. 5- 13, claims * the whole document	1-104				
,	JP 05 235383 A (KANEGAFUCHI CHEM IND CO LTD) 10 September 1993 (1993-09-10) abstract	1-104				
,	SLATER P R ET AL: "SYNTHESIS AND ELECTRICAL CHARACTERISATION OF DOPED PEROVSKITE TITANATES AS POTENTIAL ANODE MATERIALS FOR SOLID OXIDE FUEL CELLS" JOURNAL OF MATERIALS CHEMISTRY, THE ROYAL SOCIETY OF CHEMISTRY, CAMBRIDGE, GB, vol. 7, no. 12, 1 December 1997 (1997-12-01), pages 2495-2498, XP000736616 ISSN: 0959-9428 * see p.2498, par. bridging left/right col.; same page, right col., l.4- end * the whole document	1-104				
,	PUDMICH G ET AL: "CHARACTERIZATION OF NEW CERAMIC ANODE MATERIALS FOR DIRECT METHANE OXIDATION IN SOFC" ELECTROCHEMICAL SOCIETY PROCEEDINGS, ELECTROCHEMICAL SOCIETY, PENNINGTON, NJ, US, vol. 99, no. 19, 1999, pages 577-582, XP000938065 ISSN: 0161-6374 * see p.579, last par., p. 582, conclusions * the whole document	1-104				

Internati pplication No
PCT/Us U3/13557

Cicontinuation) DOCUMENTS CONSIDERED TO BE RELEVANT  Category*  Citation of document, with Indication, where appropriate, of the relevant passages  Pelevant to class of the relevant passages  1-10.  Passages of the relevant passages  Pelevant to class of the relevant passages  1-10.  Passages of the relevant passages  Pelevant to class of the relevant passages  1-10.  Passages of the relevant passages  Pelevant to class of the relevant passages  1-10.  Passages of the relevant passages  Pelevant to class of the relevant passages  1-10.  Passages of the relevant passages  Pelevant to class of the relevant passages  1-10.  Passages of the relevant passages  Pelevant to class of the relevant passages  1-10.  Passages of the relevant passages  Pelevant to class of the relevant passages  1-10.  Passages of the relevant passages  Pelevant to class of the relevant passages  1-10.  Passages of the relevant passages  Pelevant to class of the relevant passages  1-10.  Passages of the relevant passages  Pelevant to class of the relevant passages  Pelevant to class of the relevant passages  1-10.  Passages of the relevant passages  Pelevant to class of the relevant passages  Pelevant to class of the relevant passages  1-10.  Passages of the relevant passages  Pelevant to class of the relevan	im No.
Y PUDMICH G ET AL: "Chromite/titanate based perovskites for application as anodes in solid oxide fuel cells"  SOLID STATE IONICS, NORTH HOLLAND PUB. COMPANY. AMSTERDAM, NL, vol. 135, no. 1-4, 1 November 2000 (2000-11-01), pages 433-438, XP004221580 ISSN: 0167-2738 * see p.433, abstract, p.434, left col.,, 2. experimental, p.435, table 1, p.437, conclusion * the whole document  Y AMAMOTO O ET AL: "PEROVSKITE-TYPE OXIDES AS OXYGEN ELECTRODES FOR HIGH TEMPERATURE OXIDE FUEL CELLS" SOLID STATE IONICS, NORTH HOLLAND PUB. COMPANY. AMSTERDAM, NL, vol. 22, 1987, pages 241-246, XP009020586 ISSN: 0167-2738 * see p.242, experimental, p.246, conclusion *	im No.
perovskites for application as anodes in solid oxide fuel cells" SOLID STATE IONICS, NORTH HOLLAND PUB. COMPANY. AMSTERDAM, NL, vol. 135, no. 1-4, 1 November 2000 (2000-11-01), pages 433-438, XP004221580 ISSN: 0167-2738 * see p. 433, abstract, p. 434, left col.,, 2. experimental, p. 435, table 1, p. 437, conclusion * the whole document  YAMAMOTO O ET AL: "PEROVSKITE-TYPE OXIDES AS OXYGEN ELECTRODES FOR HIGH TEMPERATURE OXIDE FUEL CELLS" SOLID STATE IONICS, NORTH HOLLAND PUB. COMPANY. AMSTERDAM, NL, vol. 22, 1987, pages 241-246, XP009020586 ISSN: 0167-2738 * see p.242, experimental, p.246, conclusion *	
AS OXYGEN ELECTRODES FOR HIGH TEMPERATURE OXIDE FUEL CELLS" SOLID STATE IONICS, NORTH HOLLAND PUB. COMPANY. AMSTERDAM, NL, vol. 22, 1987, pages 241-246, XP009020586 ISSN: 0167-2738 * see p.242, experimental, p.246, conclusion *	4
	1

tion on patent family members

Internal pplication No PCT/00 03/13557

Patent document cited in search report		Publication date		Patent family member(s)	Publication date
US 5021304	Α	04-06-1991	CA JP JP	2000917 A1 2262260 A 2963119 B2	22-09-1990 25-10-1990 12-10-1999
WO 0064814	Α	02-11-2000	AU WO	4095600 A 0064814 A1	10-11-2000 02-11-2000
JP 05235383	Α	10-09-1993	NONE		